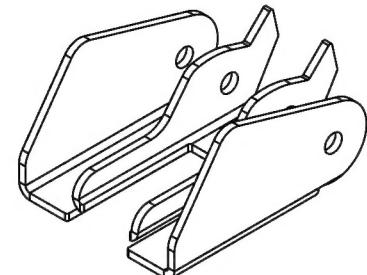
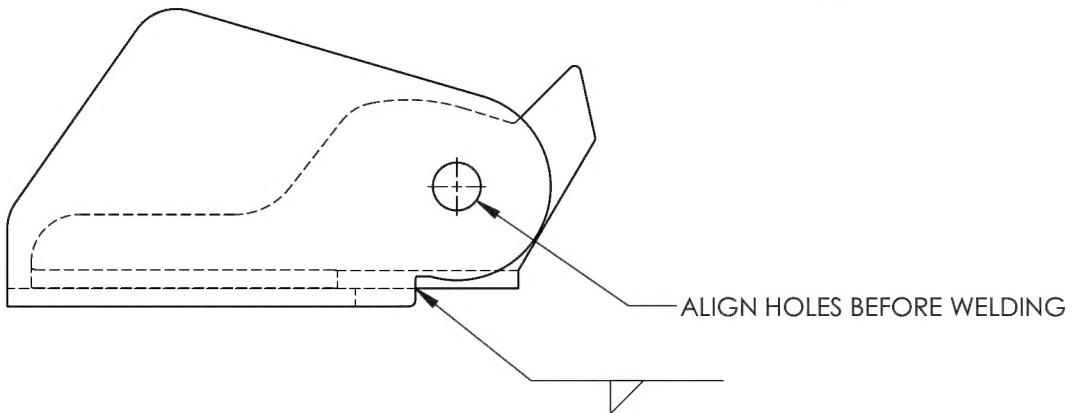
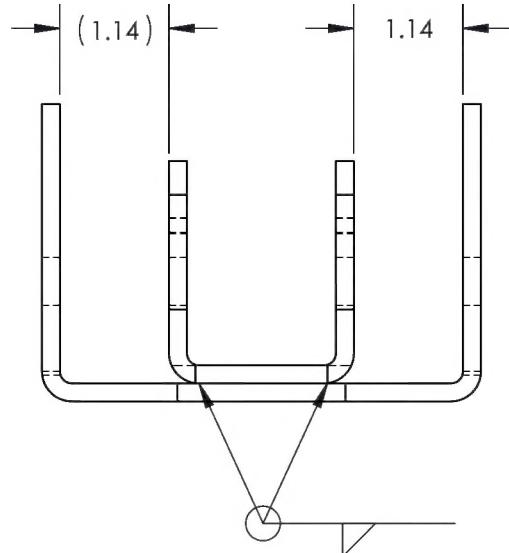


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/12/2013	CFS	
A	14-0129	CH'D TITLE BLOCK WAS RED BARN IS DART, ADDED BAG & LABEL NOTE, CORRECTED TITLE & DWG NO ON ALL SHEETS. PC250-420 ADDED MISSING DIMS R.73, 2X R.50, R2.00, 3X R.06. PC250-430 ADDED MISSING DIMS R.50 & R.98.	8/14/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.



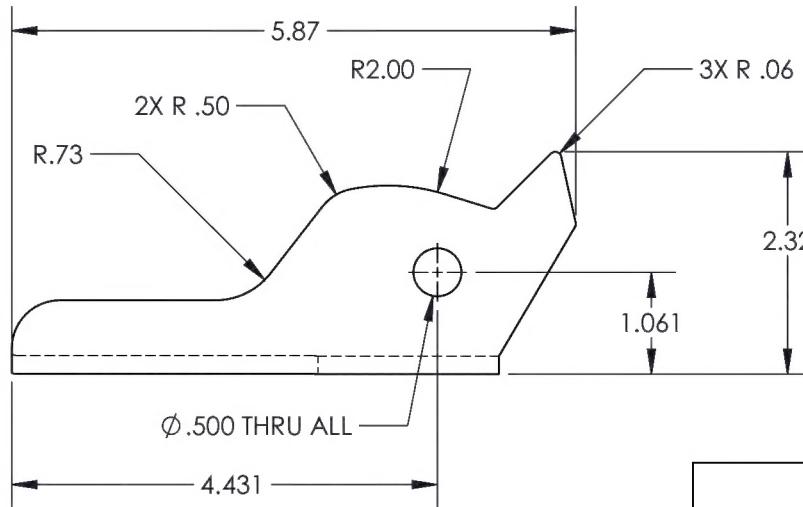
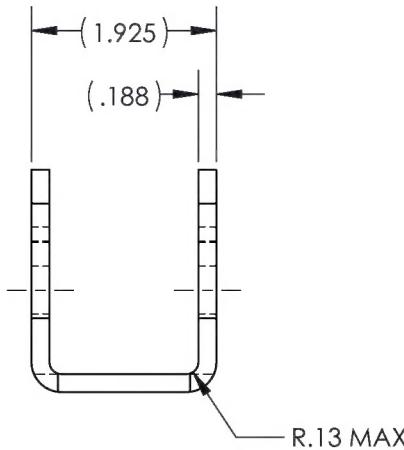
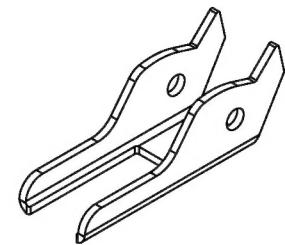
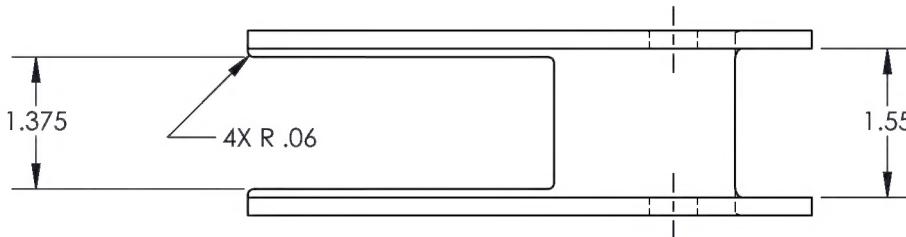
KEEPER ASSEMBLY

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DWG NO.	REV	
			PC250-420	1	INNER KEEPER	1030	3/16 X 6 X 6-1/8	2	PC250-400	A	
			PC250-430	1	OUTER KEEPER	1030	3/16 X 5-3/4 X 10-3/8	3	SCALE 1:2	DATE 7/8/2004	SHEET 1 OF 3

UNLESS OTHERWISE SPECIFIED .XXX ± .005	FRACTIONS ± 1/8	ANGLES ± 5°	APPROVED
.XX ± .01		ANGLES ± 5°	HEAT TREAT FINISH SEE NOTE 1
X ± .1			SPEC
			USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVIEWS		
REV	ECR	DESCRIPTION
A	14-0129	PC250-420 ADDED MISSING DIMS R.73, 2X R.50, R2.00, 3X R.06.
		DATE 8/14/2014 INITIAL DPD APPROVED RW



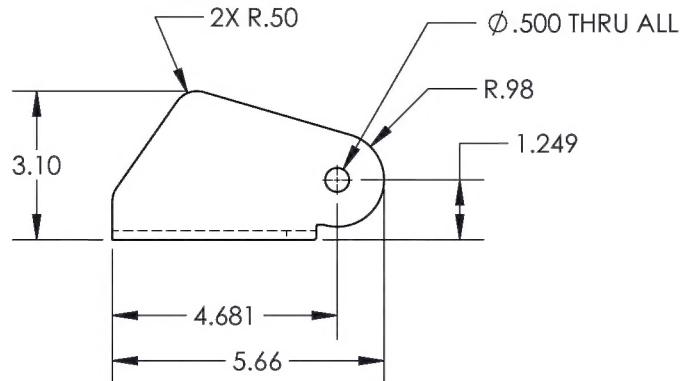
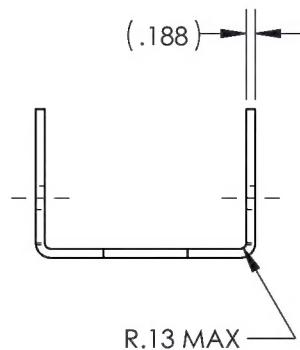
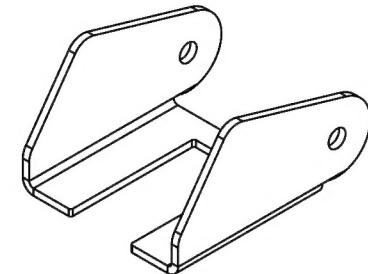
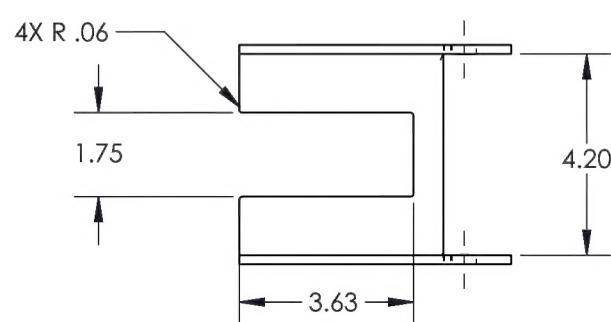
(PC250-420)

INNER KEEPER

DART AEROSPACE	
KEEPER ASSEMBLY	
DWG NO.	PC250-400
MAT'L	1030
DRAWN BY:	APICAL
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH SEE SHEET 1, NOTE 1
SPEC	USED ON MODEL
SCALE 1:2	DATE 7/8/2004
	SHEET 2 OF 3

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV			ECR			DESCRIPTION			REVISIONS		
A	14-0129	PC250-430 ADDED MISSING DIMS R.50 & R.98.							DATE	INITIAL	APPROVED



(PC250-430)

OUTER KEEPER

DART AEROSPACE	
TITLE	
DWG NO. PC250-400	
MAT'L 1030 DRAWN BY: APICAL	
UNLESS OTHERWISE SPECIFIED APPROVED D Weil	
DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8	
.XXX ± .005 HEAT TREAT	
XX ± .01 FINISH SEE SHEET 1, NOTE 1	
X ± .1 ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 x 45° SPEC	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL	
SCALE 1:4	DATE 7/8/2004
SHEET 3 OF 3	